

WABECO Precision Drilling Milling Stands Coordinate Tables



 Made in
Germany

WB

FREE DELIVERY
within Germany
from 50 € to 40 kg

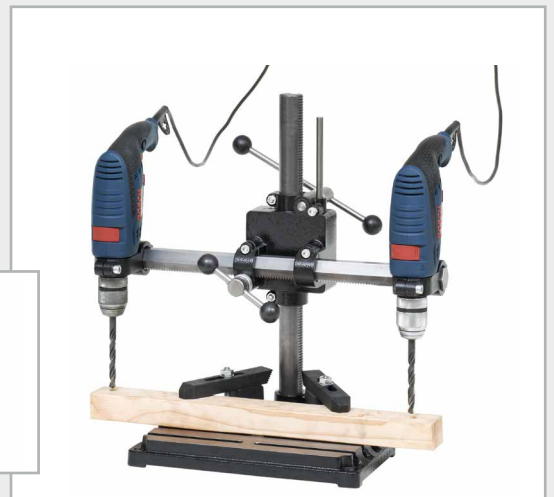
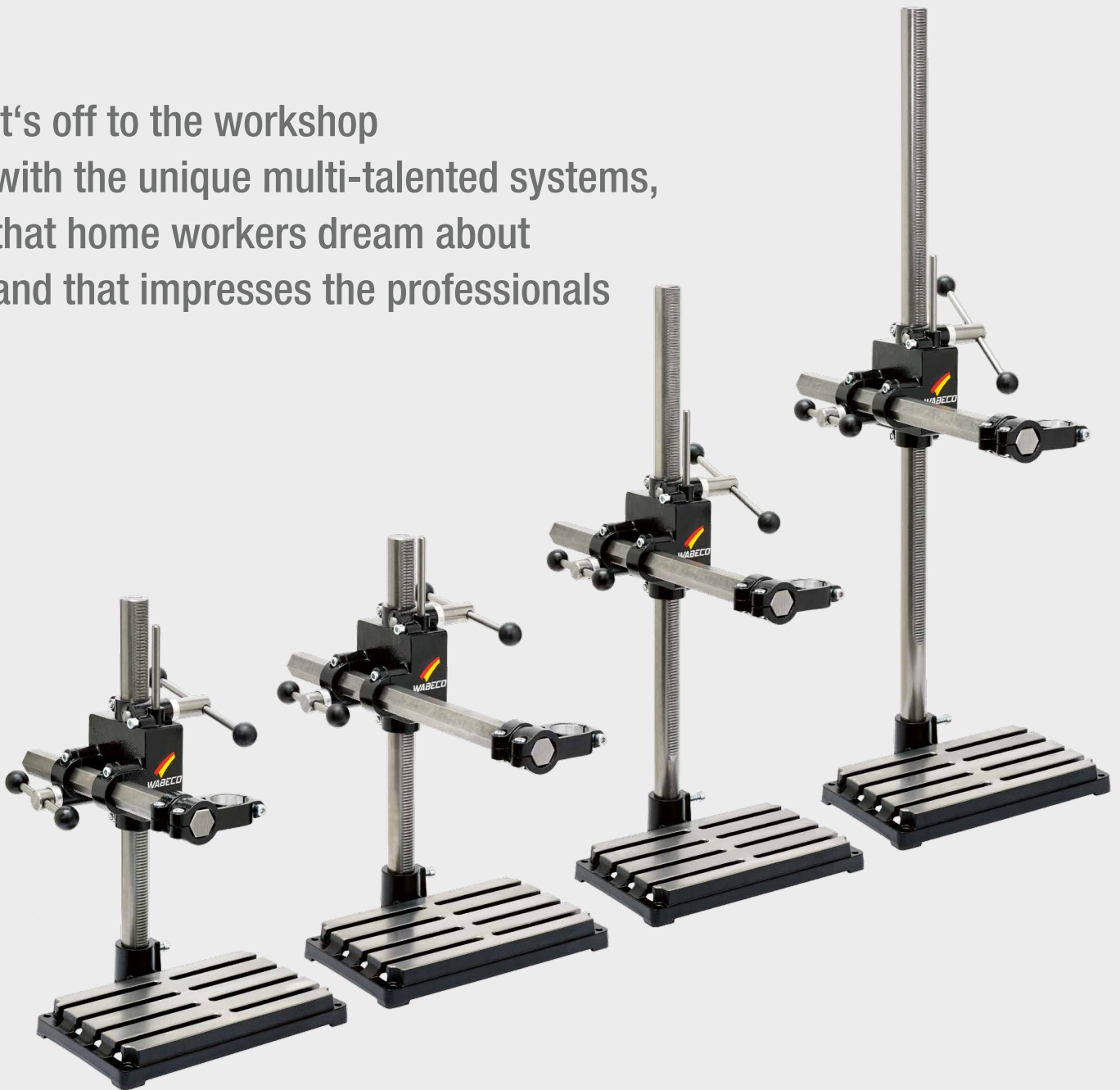
WABECO

MASCHINENMANUFAKTUR seit 1885

WABECO Precision Drilling Milling Stands



It's off to the workshop
with the unique multi-talented systems,
that home workers dream about
and that impresses the professionals



Drilling Milling Woodturning Turning



WABECO Precision Drilling Milling Stands

„Sent from above““

- ✔ **Unique**
with second infeed axis for vertical and horizontal drilling and milling works
- ✔ **Ingenius**
the steel column can be rotated through 360° in the base plate and can be locked in any position, enabling the machining of larger workpieces, also outside of the working range
- ✔ **Space-saving**
flexible and space-saving alternative to table drilling machines, pillar drilling machines and column drilling machines
- ✔ **Precise drilling and milling**
the workpiece can be positioned under the tools precisely
- ✔ **Solid steel column**
 - rotatable by 360°
 - toothed Ø 35 mm
- ✔ **Hexagonal steel boom**
toothed ● 30 mm
- ✔ **Machine support**
 - swiveling through 360° with lock every 15°
 - for mounting drive units with Euronorm Ø 43 mm
 - swiveling the machine support enables the drilling milling stand to be used for small turning work
- ✔ **Base plate**
 - made of gray cast iron 300 x 180 mm
 - with T-slots giving flexible and stable workpiece clamping
 - 4 width of slots for 10 mm T-slots or M10 hexagon bolts
- ✔ **Depth stop and retaining spring**
for always drilling workpieces to exactly the same drilling depth
- ✔ **Guide housing**
 - with 2 readjustable guide rollers
 - 2 adjustable scale rings for vertical travel Z-axis and transverse travel Y-axis
- ✔ **Application**
for processing metal, wood and plastic



 Made in Germany

Drilling milling stand **BF1240**

Item no. 24400

Design

- **500 mm** total height steel column
- **350 mm** total length hexagonal steel boom

Working range

- **250 mm** travel Z-axis
- **175 mm** travel Y-axis
- Vertical drill stroke with retaining spring 55 mm

heavy duty design

- Weight 14.1 kg



 Made in Germany

Drilling milling stand **BF1242**

Item no. 24401

Design

- **500 mm** total height steel column
- **500 mm** total length hexagonal steel boom

Working range

- **250 mm** travel Z-axis
- **325 mm** travel Y-axis
- Vertical drill stroke with retaining spring 55 mm

heavy duty design

- Weight 15.0 kg



 Made in Germany

Drilling milling stand **BF1243**

Item no. 24500

Design

- **750 mm** total height steel column
- **500 mm** total length hexagonal steel boom

Working range

- **500 mm** travel Z-axis
- **325 mm** travel Y-axis
- vertical drill stroke with retaining spring 55 mm

heavy duty design

- weight 16.7 kg



 Made in Germany

Drilling milling stand **BF1244**

Item no. 24454

Design

- **1000 mm** total height steel column
- **500 mm** total length hexagonal steel boom

Working range

- **750 mm** travel Z-axis
- **325 mm** travel Y-axis
- vertical drill stroke with retaining spring 55 mm

heavy duty design

- weight 18.3 kg

WABECO Drilling Milling Stand Sets

with work table



Made in Germany



- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- for rotating and swiveling workpieces
e.g. for oblique drilling

BF1240 Item no. 24404

BF1242 Item no. 24408

BF1243 Item no. 24504

BF1244 Item no. 24457

with clamping device



Made in Germany



- suitable for all drive units with Euronorm Ø 43 mm
- for horizontal mounting of drive units
- for turning works with WABECO Drilling milling stand

BF1240 Item no. 24550

BF1242 Item no. 24580

BF1243 Item no. 24510

with 2nd machine support



Made in Germany



- suitable for all drive units with Euronorm Ø 43 mm
- for the mounting of a second drive unit
- for turning works with WABECO Drilling milling stand

BF1240 Item no. 24552

BF1242 Item no. 24582

BF1243 Item no. 24514

with machine vice with quick adjustment



Made in Germany



- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

BF1240 Item no. 24556

BF1242 Item no. 24586

BF1243 Item no. 24518

with machine vice made of gray cast iron



Made in Germany



- Jaw width 100 mm
- Jaw height 29 mm
- Clamping width 100 mm
- Weight 3.3 kg

BF1240 Item no. 24436

BF1242 Item no. 24445

BF1243 Item no. 24520

WABECO Drilling Milling Stand Sets

with clamping device and machine vice

 Made in Germany



Clamping device

- suitable for all drive units with Euronorm Ø 43 mm
- for horizontal mounting of drive units
- for turning works with WABECO Drilling milling stand

BF1240 Item no. 24435

BF1242 Item no. 24448

BF1243 Item no. 24512

Machine vice with quick adjustment

- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

with 2nd machine support and machine vice

 Made in Germany



2nd machine support

- suitable for all drive units with Euronorm Ø 43 mm
- for the mounting of a second drive unit
- for turning works with WABECO Drilling milling stand

BF1240 Item no. 24554

BF1242 Item no. 24584

BF1243 Item no. 24516

Machine vice with quick adjustment

- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

with step clamp set 10 pieces

 Made in Germany



- for clamping the workpieces
- for 10 mm T-slot and M8 thread
- included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

BF1240 Item no. 24414

BF1242 Item no. 24446

BF1243 Item no. 24522

with step clamp set 58 pieces

 Made in Germany



- for clamping the workpieces
- for 10 mm T-slot and M8 thread
- included in delivery
- 12 Step blocks with stepped teeth
- 6 Step clamps
- 6 Flange nuts
- 6 T-slot nuts
- 24 Studs
- 4 Extension nuts

BF1240 Item no. 24437

BF1242 Item no. 24447

BF1243 Item no. 24524

WABECO Drilling Milling Stand Sets

with 2-axis Coordinate Table K400



- additional infeed longitudinal travel X-axis and transverse travel Y-axis
- the workpiece can be precisely positioned under the tools by moving the X and Y axis

Working range

- 320 mm longitudinal travel X-axis
- 100 mm transverse travel Y-axis
- 105 mm height

Coordinate Table

- 400 x 180 mm clamping surface
- 3 slots in the clamping surface - 1 slot in the longitudinal sides
- width of slots for 10 mm T-slots or M10 hexagon bolts
- trapezoidal thread spindle pitch 4 mm
- scale rings reading accuracy 0.1 mm
- adjustable v-block guidance

Dimensions and weight

- dimensions W540 x D360 x H105 mm
- weight without packaging 5.7 kg

BF1240 Item no. 24558

BF1242 Item no. 24588

BF1243 Item no. 24526

BF1244 Item no. 24458

with 2-axis Coordinate Table K400 and machine vice



2-axis coordinate table K400

- description see above

Machine vice made of gray cast iron

- Jaw width 85 mm
- Jaw height 22 mm
- Clamping width 70 mm
- Weight 2.4 kg

BF1240 Item no. 24416

BF1242 Item no. 24449

BF1243 Item no. 24528

WABECO Drilling Milling Stand Sets

with 2-axis Coordinate Table K600



- additional infeed longitudinal travel X-axis and transverse travel Y-axis
- the workpiece can be precisely positioned under the tools by moving the X and Y axis

Working range

- 520 mm longitudinal travel X-axis
- 100 mm transverse travel Y-axis
- 105 mm height

Coordinate Table

- 600 x 180 mm clamping surface
- 3 slots in the clamping surface - 1 slot in the longitudinal sides
- width of slots for 10 mm T-slots or M10 hexagon bolts
- trapezoidal thread spindle pitch 4 mm
- scale rings reading accuracy 0.1 mm
- adjustable v-block guidance

Dimensions and weight

- dimensions W740 x D360 x H105 mm
- weight without packaging 7.2 kg

BF1240 Item no. 24560

BF1242 Item no. 24590

BF1243 Item no. 24530

BF1244 Item no. 24459

with 2-axis Coordinate Table K600 and machine vice



2-axis coordinate table K600

- description see above

Machine vice made of gray cast iron

- Jaw width 100 mm
- Jaw height 29 mm
- Clamping width 100 mm
- Weight 3.3 kg

BF1240 Item no. 24438

BF1242 Item no. 24450

BF1243 Item no. 24529

WABECO Drilling Milling Stands with Mountable Vernier Scales

Mounting kit for Z and Y axis for mountable digital vernier scales

 Made in Germany

- for all WABECO drilling milling stands BF1240, BF1242, BF1243 and BF1244
- for mounting of mountable digital vernier scales by the customer
- 2 drilled holes must be added to the guide housing by the customer
- included in delivery
- lock ring for Y axis
- mounting device for Y- and Z-axis
- lock ring for Z axis
- vernier scale mount for Z-axis

Item no. 24599



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WABECO Drilling Milling Stands with Mountable Vernier Scales

Mountable Digital Vernier Scales suitable for **BF1240**



- Mountable Digital Vernier Scale
for Z axis measuring length 100 mm**
- 5-digit LCD display
 - 0.01 mm reading accuracy
 - reversible metric/inch
 - Zero position
 - Mini-USB interface for position display

Item no. 11370

- Mountable Digital Vernier Scale
for Y axis measuring length 200 mm**
- 5-digit LCD display
 - 0.01 mm reading accuracy
 - reversible metric/inch
 - Zero position
 - Mini-USB interface for position display

Item no. 11362

Mountable Digital Vernier Scales suitable for **BF1242 - BF1243 - BF1244**



- Mountable Digital Vernier Scale
for Z axis measuring length 100 mm**
- 5-digit LCD display
 - 0.01 mm reading accuracy
 - reversible metric/inch
 - Zero position
 - Mini-USB interface for position display

Item no. 11370

- Mountable Digital Vernier Scale
for Y axis measuring length 300 mm**
- 5-digit LCD display
 - 0.01 mm reading accuracy
 - reversible metric/inch
 - Zero position
 - Mini-USB interface for position display

Item no. 11363

Accessories for WABECO Drilling Milling Stands

3-spoke hubs for Z-axis

 Made in Germany



- for vertical infeed Z-axis
- for WABECO drilling milling stand
- for mounting by the customer

Item no. 24462



3-spoke hubs Y-axis

 Made in Germany



- for horizontal infeed Y-axis
- for WABECO drilling milling stand
- for mounting by the customer

Item no. 24464



3-spoke hubs Z- and Y-axis

 Made in Germany



- 1 hub for vertical infeed Z-axis
- 1 hub for horizontal infeed Y-axis
- for WABECO drilling milling stand
- for mounting by the customer

Item no. 24466



Work table

 Made in Germany



- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- can be retrofitted for all drilling stands with columns-Ø 35 mm
- for rotating and swiveling workpieces
- e.g. for oblique drilling

Item no. 22310



Accessories for WABECO Drilling Milling Stands

Clamping device

 Made in Germany



- suitable for all drive units with Euronorm Ø 43 mm
- for horizontal mounting of drive units
- for turning works with WABECO Drilling Milling Stand

Item no. 22312



2nd machine support

 Made in Germany



- suitable for all drive units with Euronorm Ø 43 mm
- for the mounting of a second drive unit
- for turning works with WABECO Drilling Milling Stand

Item no. 24460



Machine vice with quick adjustment

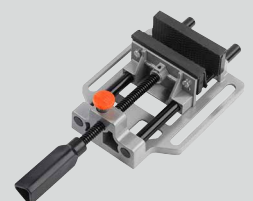


- for work table Item no. 22310
- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle
- Jaw width 60 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight 0.4 kg

Item no. 40521



Machine vice with quick adjustment



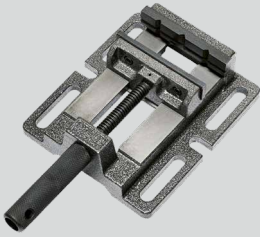
- with double pillar guide
- with rubber protective jaws
- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight 1.6 kg

Item no. 40523



Accessories for WABECO Drilling Milling Stands

Machine vice made of gray cast iron



- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle

- Jaw width 85 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight 2.4 kg

Item no. 40526

- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 29 mm
- Weight 3.3 kg

Item no. 40527

Step clamp set 58 pieces

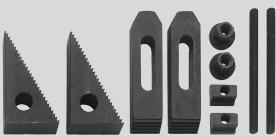


- for clamping the workpieces
- for 10 mm T-slot and M8 thread included in delivery
- 12 Step blocks with stepped teeth
- 6 Step clamps
- 6 Flange nuts
- 6 T-slot nuts
- 24 Studs
- 4 Extension nuts

Item no. 24417



Step clamp set 10 pieces



- for clamping the workpieces
- for 10 mm T-slot and M8 thread included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

Item no. 24412



T-slot nuts

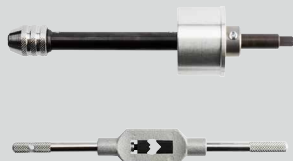


- PU: 4 pieces
- for 10 mm T-slot and M8 thread

Item no. 24429

Accessories for WABECO Drilling Milling Stands

Tapping attachment



- for positioning the tap at an angle
- Thread depth can be adjusted using a positioning ring
- Tool holder
for taps M1 - M8
square clamping range 2.0 - 5.0 mm
- adjustable tap wrench size 1½
- Adapter for Euronorm Ø 43 mm
- suitable for all drilling stands with Euronorm Ø 43 mm

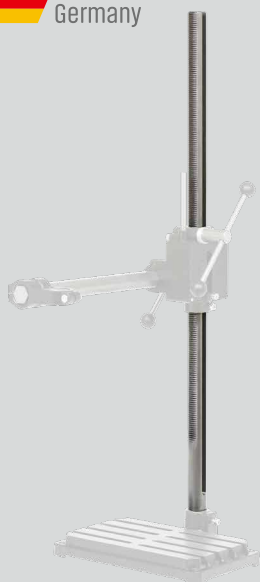
Item no. 35805



Steel columns 750 and 1000 mm



Made in Germany



- for a longer vertical working range
- Solid steel column toothed Ø 35 mm
- **750 mm** total height
- for a longer vertical travel of the Z-axis of 500 mm
- suitable for all WABECO drilling and milling stands

Item no. 24451



- for a longer vertical working range
- solid steel column toothed Ø 35 mm
- **1000 mm** total height
- for a longer vertical travel of the Z-axis of 750 mm
- suitable for all WABECO drilling and milling stands

Item no. 24452



Hexagonal steel boom



Made in Germany

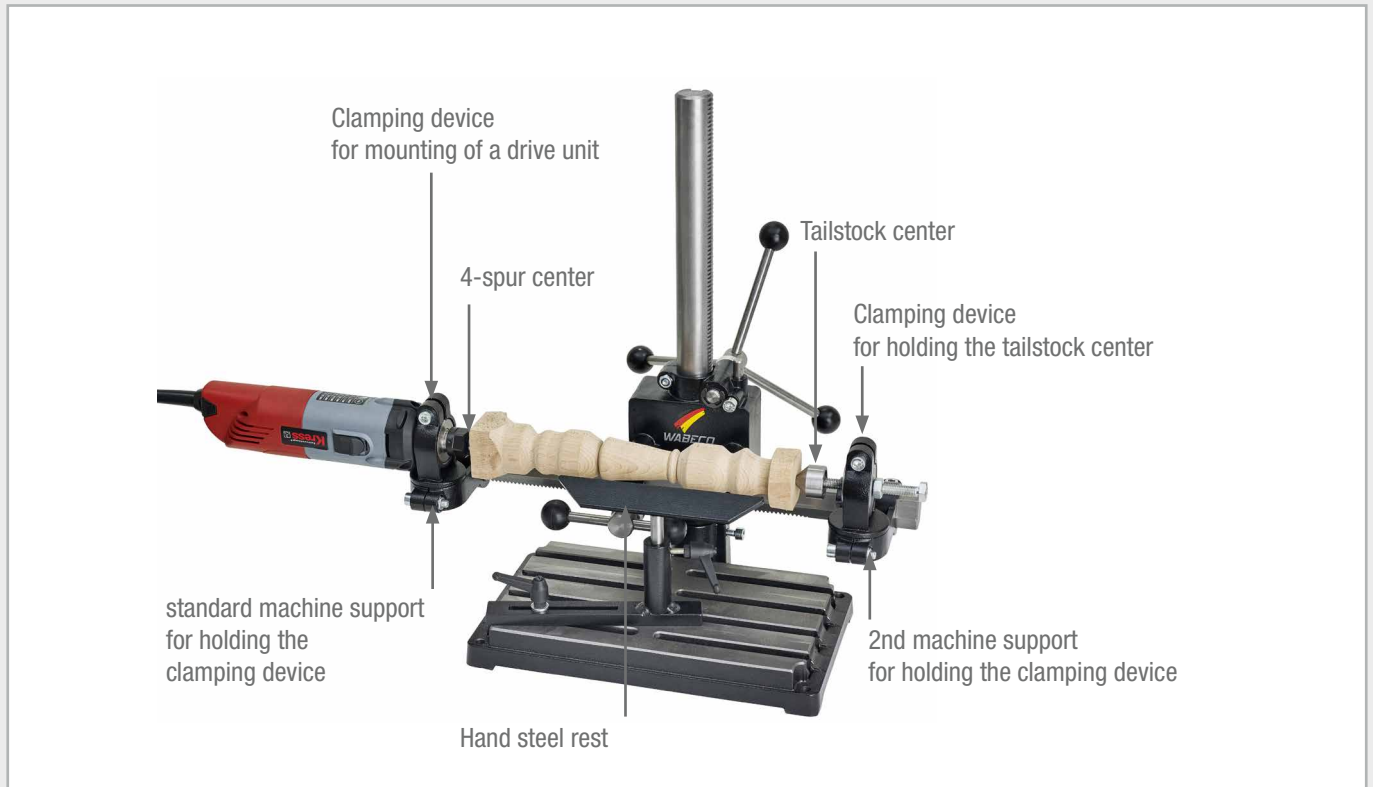


- for larger horizontal travel
- hexagonal steel boom toothed ⬡ 30 mm
- **500 mm** total length
- for a longer transverse travel of the Y-axis of 325 mm
- suitable for all WABECO drilling and milling stands

Item no. 24453



Turning with WABECO Drilling Milling Stand



Turning with WABECO Drilling Milling Stand

Clamping device

 Made in Germany



- suitable for all drilling stands and drive units with Euronorm Ø 43 mm
- for horizontal mounting of drive units with 4-spur center Item no. 24486
- to hold the tailstock center Item no. 24484

Item no. 22312

2nd machine support

 Made in Germany



- suitable for all drive units with Euronorm Ø 43 mm
- for mounting of a clamping device
- 2nd machine support for mounting of clamping device item no. 22312. The tailstock center item no. 24484 is clamped in the clamping device

Item no. 24460

Face plate

 Made in Germany



- with 3 set screws to hold the workpiece
- Shank-Ø 10 mm
- Plate-Ø 60 mm
- for concave turning, e.g. for bowls
- for working on the face of workpieces
- the face plate is clamped in the drive unit e.g. drilling machine.

Item no. 24482

Hand steel rest

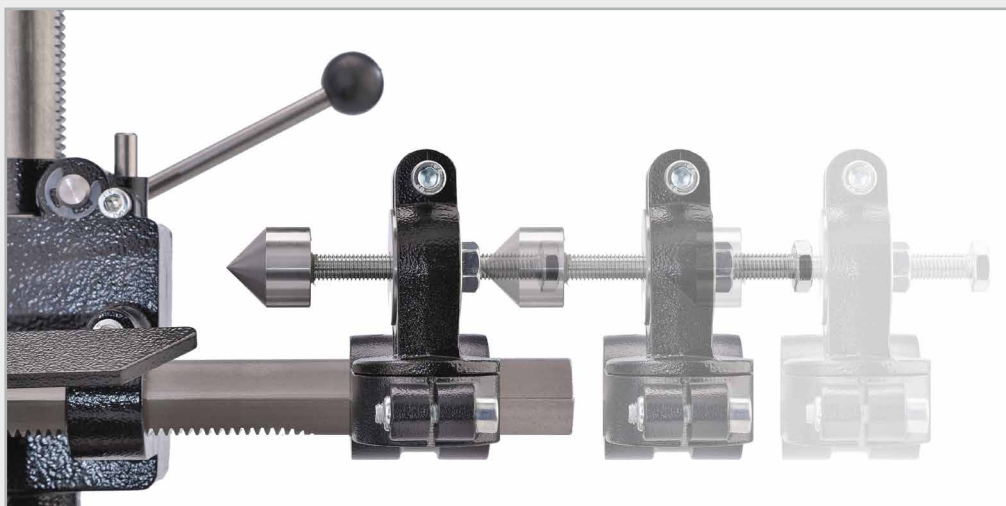
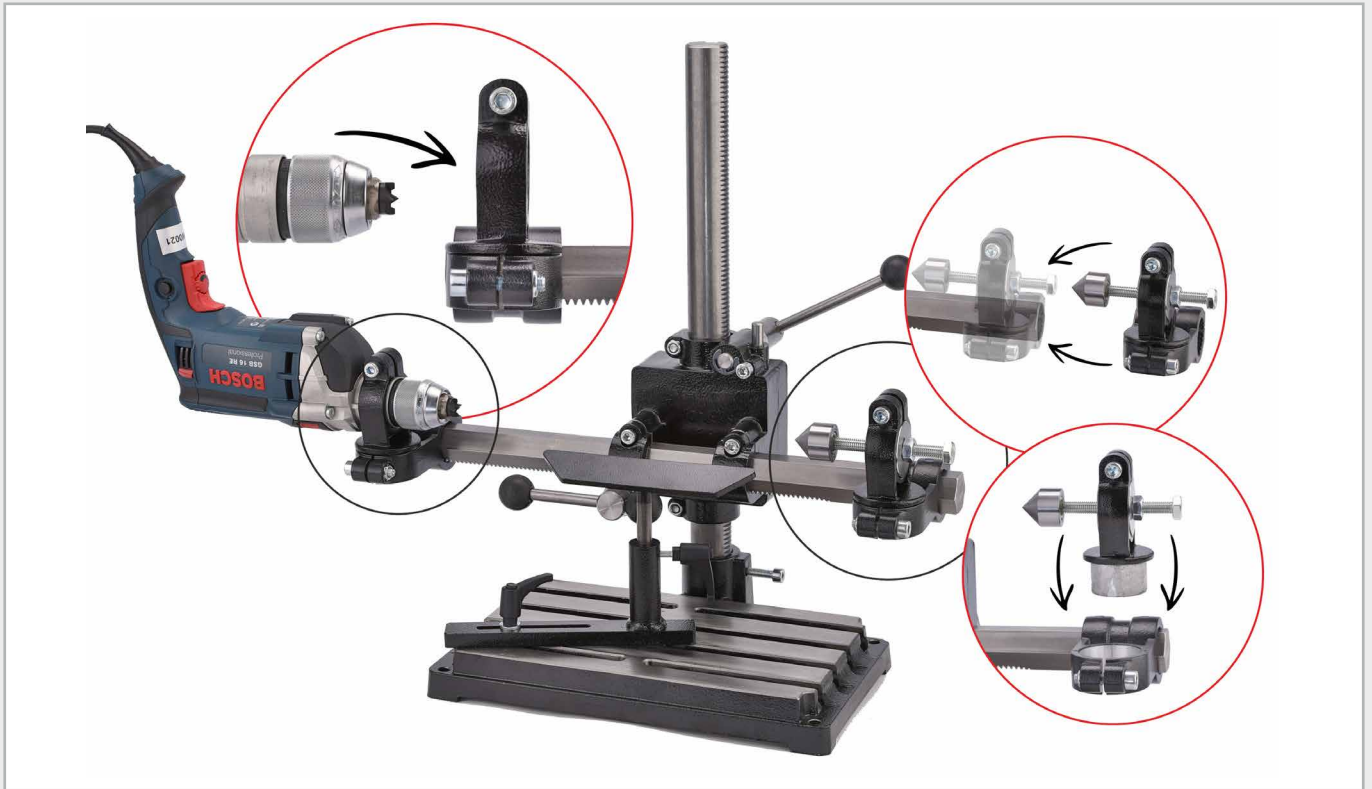
 Made in Germany



- adjustable height
- to support the turning tool
- the lower section is clamped to the base plate
- for positioning at the workpiece
- fully adjustable

Item no. 24480

Turning with WABECO Drilling Milling Stand



Turning with WABECO Drilling Milling Stand

4-spur center



- Shank-Ø 10 mm, Head-Ø 15 mm
- for clamping the workpieces
- for clamping workpieces and for processing workpieces between two centers without re-clamping in clockwise direction
- The 4-spur center is clamped in the drive unit e.g. drilling machine. For the horizontal mounting of the drive unit, clamping device item no. 22312 is required. The clamping device is clamped in the machine support supplied as standard equipment (see illustration).

Item no. 24486

Tailstock center



- for turning between 2 centers
 - for processing long workpieces
- The tailstock center is clamped in the clamping device item no. 22312.
A 2nd machine support item no. 24460 is required for clamping the clamping device (see illustration).

Item no. 24484

WABECO 2-axis coordinate tables



Universal

suitable for all table drilling machines, pillar drilling machines, column drilling machines and drilling milling stands because the clamping feet can be adapted individually to each brand using the holes and/or longitudinal slots provided



Conversion for left-handers

the X-axis hand crank can be converted to the left side of the coordinate table by removing, rotating and reinstalling the X-axis spindle



for precise drilling and milling works

the workpiece can be precisely positioned under the tools by moving the X- and Y-axis



Coordinate Table

- 3 slots in the clamping surface
- 1 slot in the longitudinal side
- Width of slots for 10 mm T-slots or M 10 hexagon bolts
- Trapezoidal thread spindle pitch 4 mm
- Scale rings reading accuracy 0.1 mm
- Adjustable v-block guidance



Coordinate Table **K400**

Item no. 24410

Working range

- **320 mm** longitudinal travel X-axis
- 100 mm transverse travel Y-axis
- 105 mm height

Coordinate Table

- **400 x 180 mm** clamping surface

Dimensions and weight

- dimensions W540 x D360 x H105 mm
- weight without packaging 5.7 kg



Coordinate Table **K600**

Item no. 24610

Working range

- **520 mm** longitudinal travel X-axis
- 100 mm transverse travel Y-axis
- 105 mm height

Coordinate Table

- **600 x 180 mm** clamping surface

Dimensions and weight

- dimensions W740 x D360 x H105 mm
- weight without packaging 7.2 kg

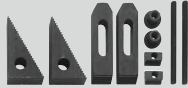


WABECO 2-axis Coordinate Table Sets

with step clamp set 10 pieces



 Made in Germany



- for clamping the workpieces
- for 10 mm T-slot and M8 thread
- included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

K400 Item no. 24430

K600 Item no. 24630

with step clamp set 58 pieces



 Made in Germany



- for clamping the workpieces
- for 10 mm T-slot and M8 thread
- included in delivery
- 12 Step blocks with stepped teeth
- 6 Step clamps
- 6 Flange nuts
- 6 T-slot nuts
- 24 Studs
- 4 Extension nuts

K400 Item no. 24431

K600 Item no. 24631

with machine vice



 Made in Germany



- Jaw width 100 mm
- Jaw height 29 mm
- Clamping width 100 mm
- Weight 3.3 kg

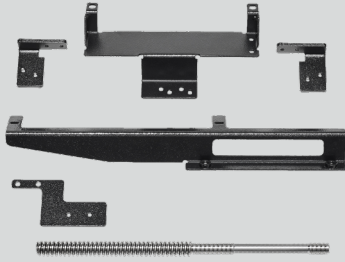
K400 Item no. 24432

K600 Item no. 24632

Accessories for WABECO 2-axis Coordinate Tables

Mounting kit for mountable digital vernier scales

 Made in Germany



- for WABECO 2-axis coordinate tables K400 and K600
- for customer-side mounting of the mountable digital vernier scales
- drilled holes and threads must be added by the customer
- included in delivery
- vernier scale mount and bracket for the mountable digital vernier scales X and Y-axis
- extended spindle for the Y-axis to maintain the travel in the Y-axis and optimum distance between the hand crank and mountable digital vernier scale

Item no. 24499



Mountable digital vernier scales suitable for K400 and K600



- mountable digital vernier scale for Y-axis measuring length 100 mm
- for WABECO 2-axis coordinate tables K400 and K600
- mountable digital vernier scale for X-axis measuring length 300 mm
- for WABECO 2-axis coordinate table K400
- mountable digital vernier scale for X-axis measuring length 500 mm
- for WABECO 2-axis coordinate table K600

Item no. 11360

Item no. 11363

Item no. 11365

Machine vice made of gray cast iron



- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle
- Jaw width 85 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight 2.4 kg
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 29 mm
- Weight 3.3 kg

Item no. 40526

Item no. 40527

Accessories for WABECO 2-axis Coordinate Tables

Machine vice with quick adjustment



- with double pillar guide
- with rubber protective jaws
- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight 1.6 kg

Item no. 40523

Step clamp set 58 pieces



- for clamping the workpieces
- for 10 mm T-slot and M8 thread
- included in delivery
- 12 Step blocks with stepped teeth
- 6 Step clamps
- 6 Flange nuts
- 6 T-slot nuts
- 24 Studs
- 4 Extension nuts

Item no. 24417

Step clamp set 10 pieces



- for clamping the workpieces
- for 10 mm T-slot and M8 thread
- included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

Item no. 24412

T-slot nuts



- PU: 4 pieces
- for 10 mm T-slot and M8 thread

Item no. 24429

WABECO Drilling Stands B1200 and B1230

- ✔ **Precise drilling**
for drilling of vertical holes
- ✔ **Solid steel column**
 - 500 mm total height
 - The steel column can be rotated through 360° in the base plate and can be locked in any position enabling work to be performed from all sides. Also suitable for processing larger workpieces
- ✔ **Working range**
 - 260 mm travel Z-axis
 - Vertical drill stroke with retaining spring 60 mm
- ✔ **Machine support**
 - for mounting drive units with Euronorm Ø 43 mm
 - outreach 127 mm
 - 2 re-adjustable guides
- ✔ **Depth stop**
with a depth stop for always drilling workpieces to exactly the same drilling depth
- ✔ **Base plate**
 - Dimensions 185 x 270 mm
 - 4 slots - width of slots for 10 mm T-slots or M10 hexagon bolts
- ✔ **Application**
for processing metal, wood and plastic
- ✔ **Clamping device (optional)**
for horizontal clamping of drive units (Item no. 22312)



Drilling Stand **B1200**

Item no. 22300

Solid steel column, toothed Ø 30 mm

Weight 4.7 kg



Drilling Stand **B1230**

Item no. 22400

Solid steel column, toothed Ø 35 mm

Weight 5.2 kg

WABECO Drilling Stand B1230 Sets

with work table



Made in Germany



- for rotating and swiveling workpieces
e.g. for oblique drilling
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions

Item no. 22404

with machine vice with quick adjustment



Made in Germany



- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

Item no. 22405

with machine vice made of gray cast iron



Made in Germany



- Jaw width 100 mm
- Jaw height 29 mm
- Clamping width 100 mm
- Weight 3.3 kg

Item no. 22406

with clamping device and machine vice



Made in Germany



Clamping device

- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

Machine vice with quick adjustment

- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

Item no. 22407

WABECO Drilling Stand B1200 Sets

with machine vice with quick adjustment

 Made in Germany



- Jaw width 60 mm
- Jaw height 28 mm
- Clamping width 70 mm
- Weight 0.4 kg

Item no. 22305



Accessories for WABECO Drilling Stands B1200 and B1230

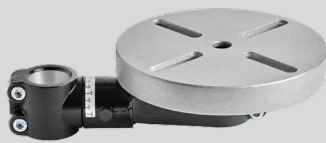
Clamping device



- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

Item no. 22312

Work table



- **just for Drilling Stand B1230**
- for rotating and swiveling workpieces
e.g. for oblique drilling
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- can be retrofitted for all drilling stands with columns-Ø 35 mm

Item no. 22310

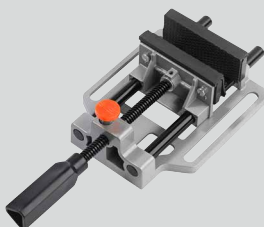
Machine vice with quick adjustment



- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle
- Jaw width 60 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight 0.4 kg

Item no. 40521

Machine vice with quick adjustment



- with double pillar guide
- with rubber protective jaws
- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight 1.6 kg

Item no. 40523

Accessories for WABECO Drilling Stands B1200 and B1230

Machine vice made of gray cast iron



- horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- trapezoidal thread spindle

- Jaw width 85 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight 2.4 kg

Item no. 40526

- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 29 mm
- Weight 3.3 kg

Item no. 40527

T-slot nuts



- PU: 4 pieces
- for 10 mm T-slot and M8 thread

Item no. 24429

Tapping attachment



- for positioning the tap at an angle
- Thread depth can be adjusted using a positioning ring
- Tool holder for taps M1 - M8 square clamping range 2.0 - 5.0 mm
- adjustable tap wrench size 1½
- adapter for Euronorm Ø 43 mm
- suitable for all drilling stands with Euronorm Ø 43 mm

Item no. 35805

WABECO Precision Lathes

D2000 | D2400 | D4000 | D6000

CC-D6000 | CC-D6200 hs



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WABECO Precision Milling Machines

F1200 | F1210 | F1410 LF

CC-F1200 | CC-F1210 | CC-F1410 LF



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WABECO

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